



FUEL CELLS AND HYDROGEN
JOINT UNDERTAKING

**HPEM2GAS –
High Performance PEM
Electrolyzer for Cost-
effective Grid Balancing
Applications**



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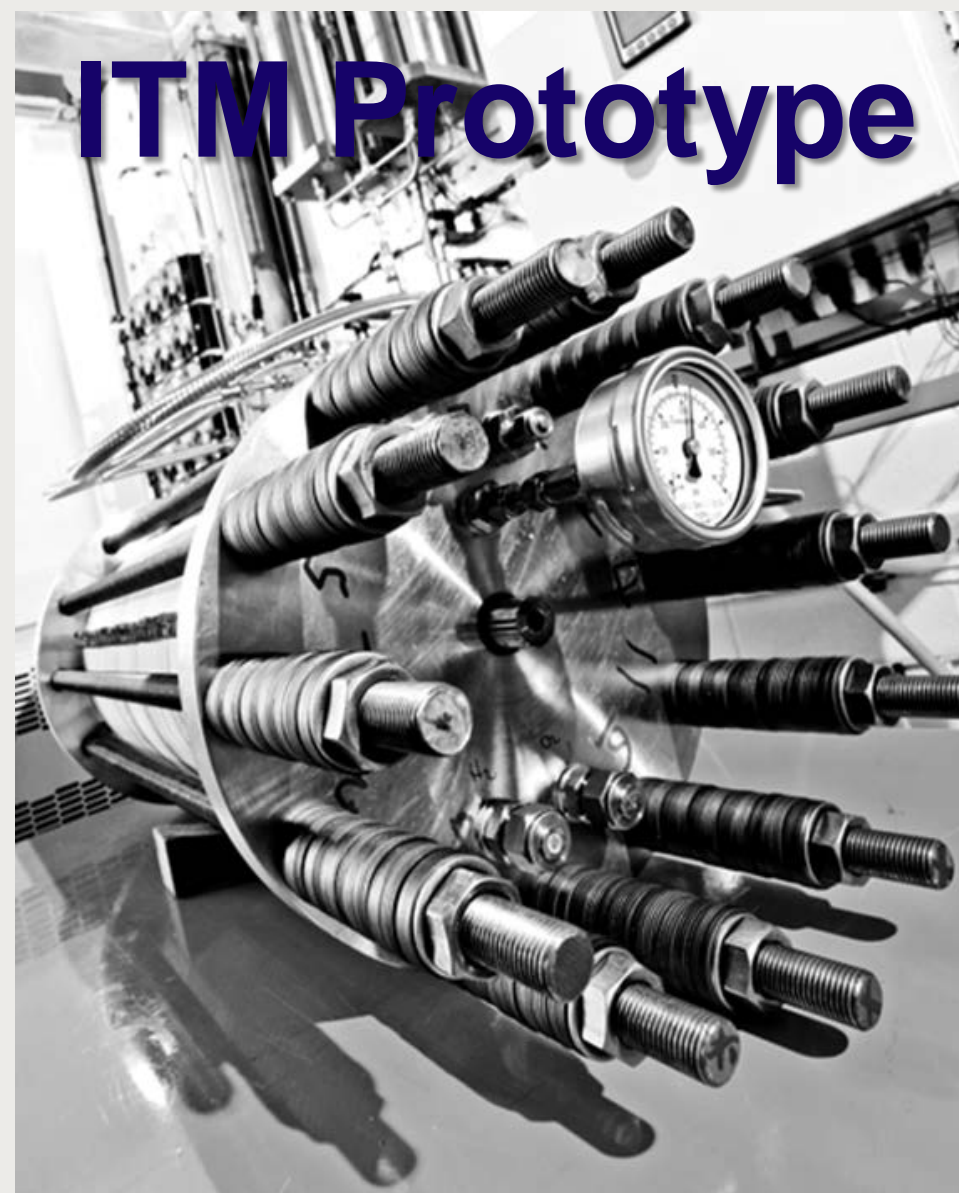
Emden, 12 February 2019

CONTEXT

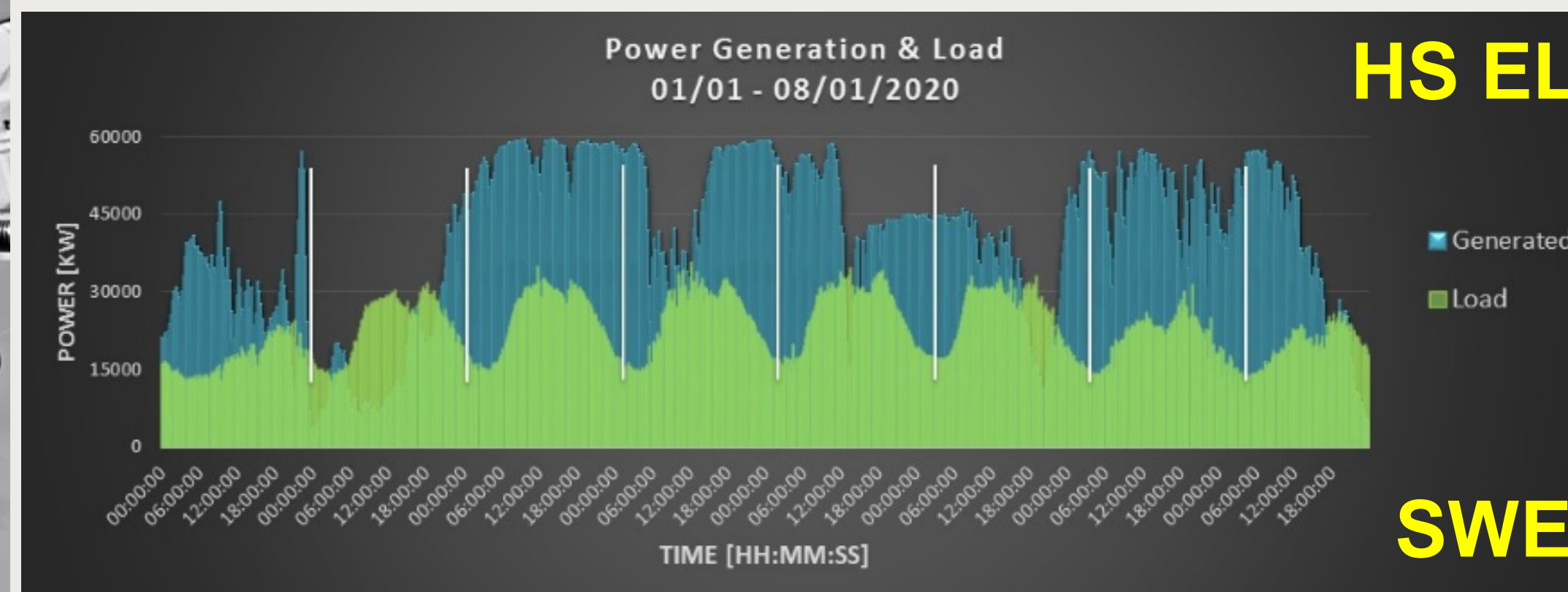


HPEM2GAS – High Performance PEM Electrolyzer for Cost-effective Grid Balancing Applications

- As more renewables are being integrated to the grid, there is a need to develop high performance electrolyzers to provide superior grid-balancing services and to produce “green” hydrogen for fuel cell vehicles and other applications.
- Hydrogen appears the most appropriate choice for at-scale decarbonization of selected segments in transport, industry, and buildings.
- HPEM2GAS is addressing these aspects to contribute in making hydrogen the future energy carrier.



Wind turbine power profile



PROJECT SUMMARY and R&D NEEDS



HPEM2GAS’s ambition is to realise breakthroughs in PEM water electrolysis for Distributed Hydrogen Production

➤ The concept and approach are targeted to improve stack performance (180 kW; 75 cells, 3 A cm⁻² @ 1.8 V/cell), energy efficiency (82% or 48 kWh/kg H₂) , stack lifetime (degradation rate <5 μV/h during 1000 hrs) and reduce system costs (CAPEX < €1,000/kW for systems of >1 MW) while meeting the technical requirements of electrolyzers for the interaction with the grid and renewable energy sources (100% of nominal load per second; minimum load range 5-10%).

Positioning vs. SoA

Parameter	HPEM2GAS	SoA
Current density A cm ⁻² @ 1.8 V	3	2
Energy consumption kWh/kg H ₂	48 (54)	57
Degradation %/1000hrs	0.25 (0.2)	0.25
PGM loading mg/W	0.07 (0.3)	0.5-1.5
CAPEX € /(kg H ₂ /day)	< 2,250	< 2,900

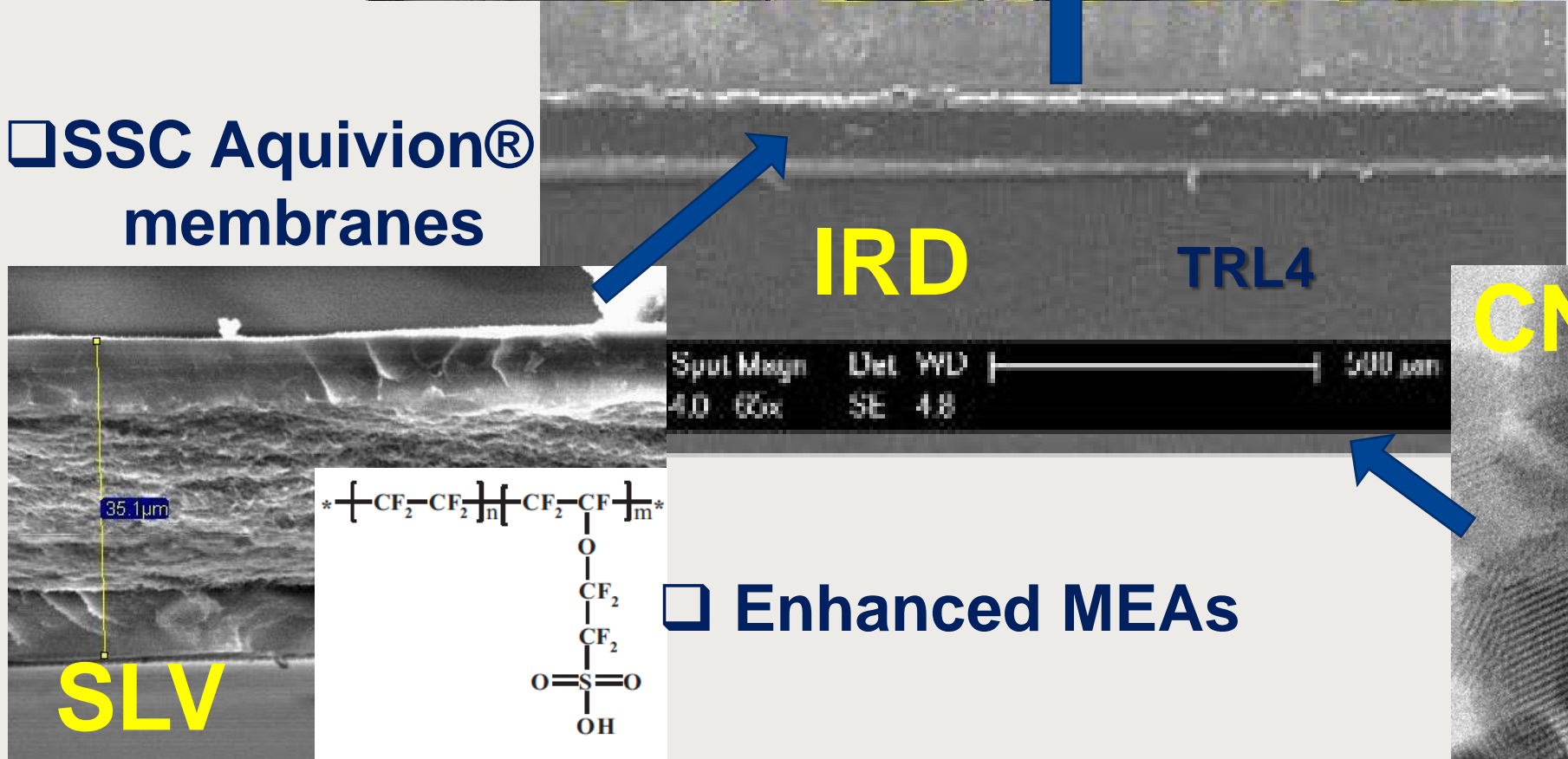
❑ Improved stack design



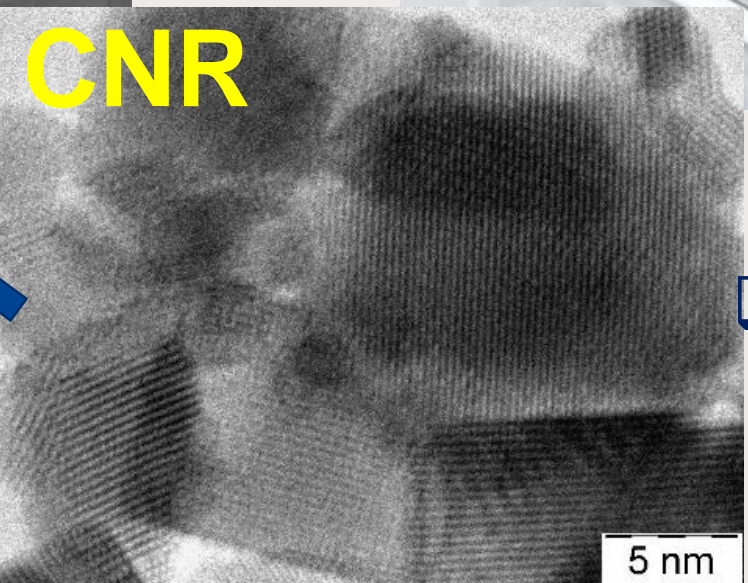
❑ Advanced BoP and safety integrated system



❑ SSC Aquivion® membranes



❑ Enhanced MEAs



❑ Nanostructured electro-catalysts



PROJECT PROGRESS/ACTIONS – Stack Efficiency

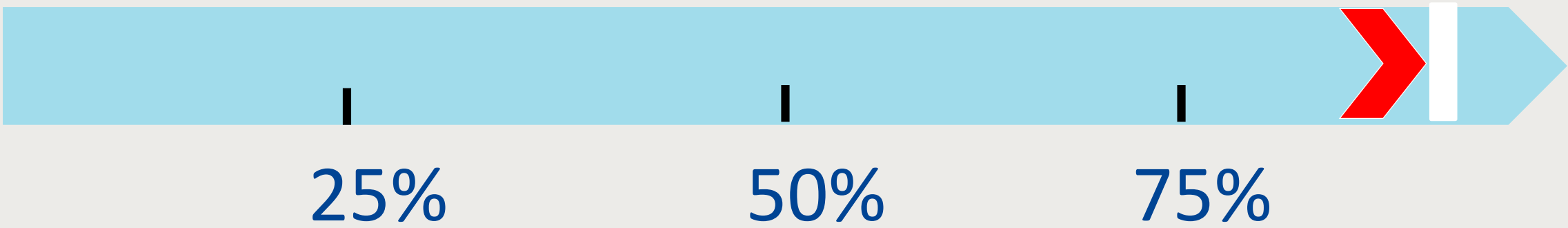


Achievement to-date
% stage of implement.

PROJECT START
VALUE
Eff. 77 %
@ 0.83 A cm⁻²

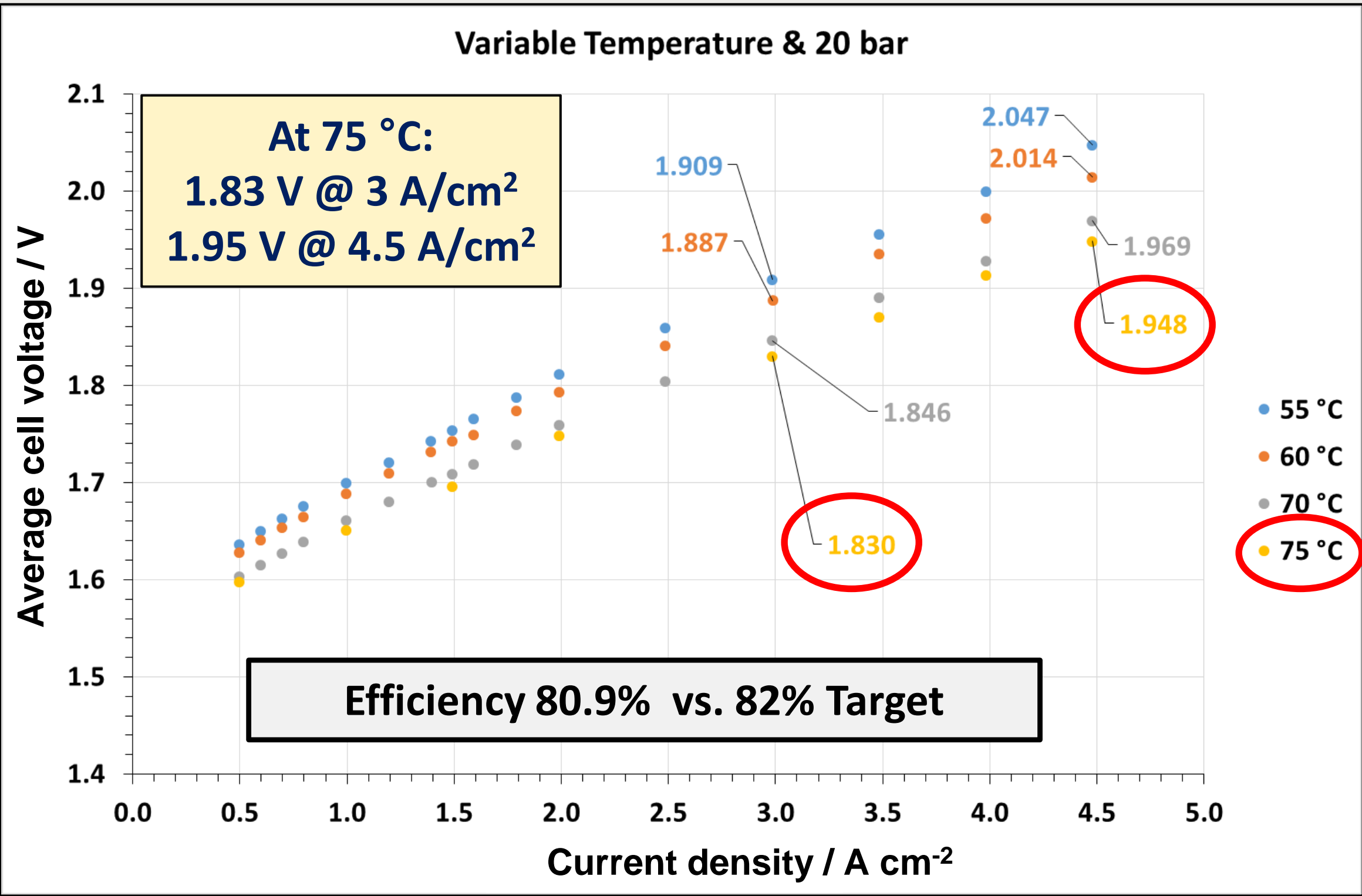
Efficiency: 81% at 3 A cm⁻² and 75 °C

TARGET
SYSTEM
EFFICIENCY
82 %



PEM electrolysis stack

Parameter	HPEM2GAS	SoA
Stack efficiency / %	81	75
Current density A cm ⁻² @ 1.8 V	3	2
PGM loading mg/W	0.3	0.5
Temperature °C	75	-



PROJECT PROGRESS/ACTIONS – System Energy Consumption

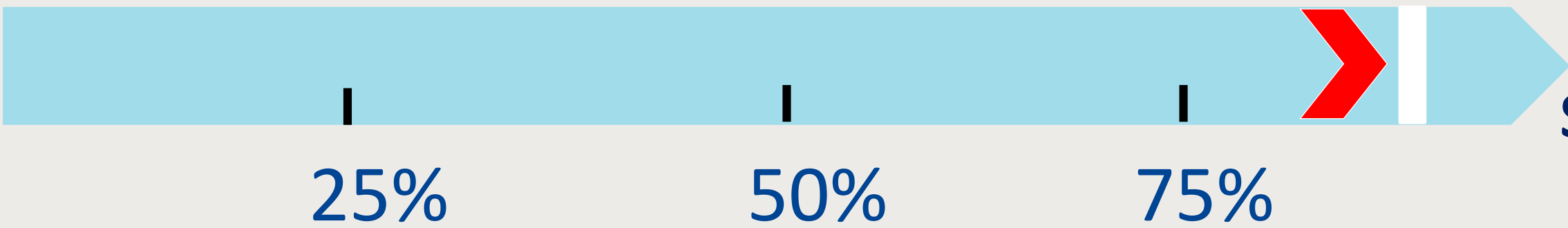


Energy consumption: 54.2 kWh/kg H₂ at 3 A cm⁻² and 55 °C

Achievement to-date
% stage of implement.

PEM electrolysis
system

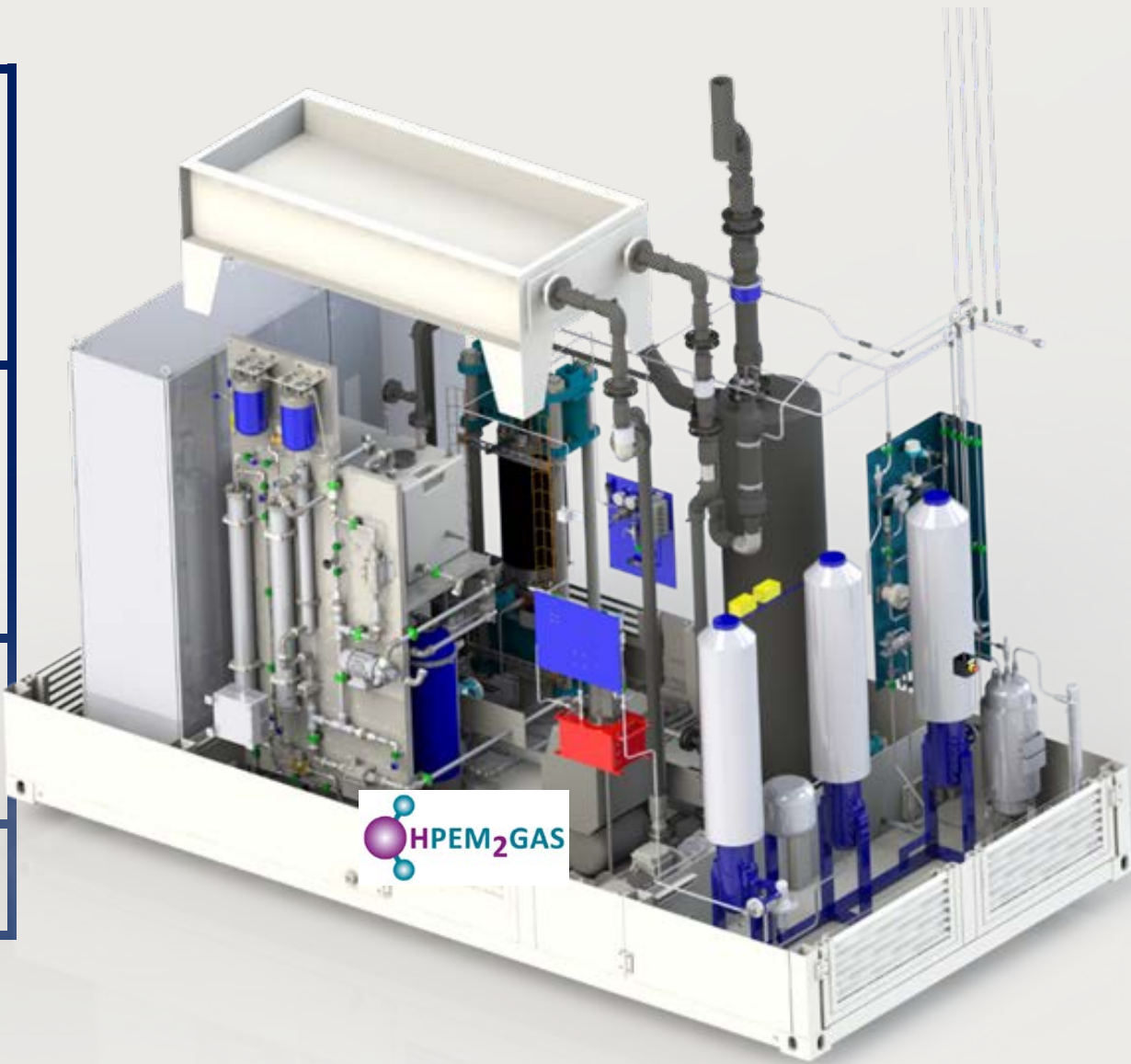
PROJECT START
VALUE
Energy
Consumption
53.2 kWh/kg H₂
@ 0.83 A cm⁻²



TARGET
SYSTEM ENERGY
CONSUMPTION
48 kWh/kg H₂



Parameter	HPEM2GAS High current density	HPEM2GAS Low current density	SoA	AWP2015 target	MAWP 2020 target
System energy consumption kWh/kg H ₂	54	47	57	48	55
Current density A cm ⁻² @ 1.8 V	3	1	2	-	2.2
Temperature	54-56 °C	54-56 °C	-	-	-



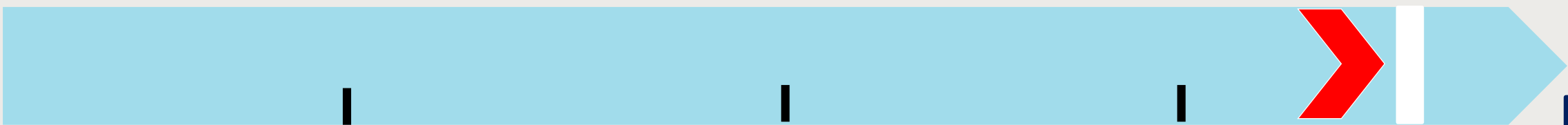
PROJECT PROGRESS/ACTIONS – Stack degradation rate



Degradation rate: 0.2 %/1000 hrs at 3 A cm⁻² and 55 °C

Achievement to-date
% stage of implement.

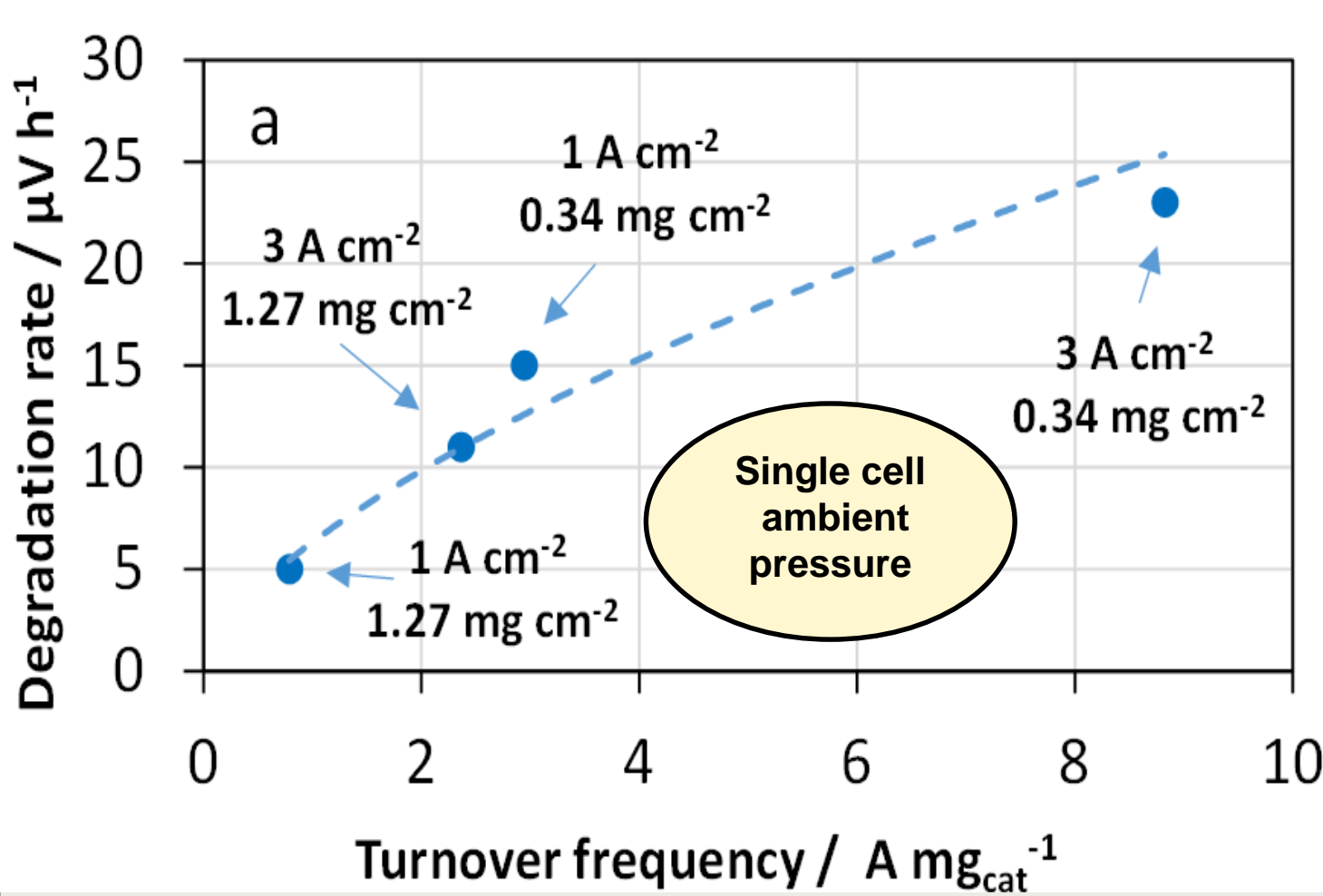
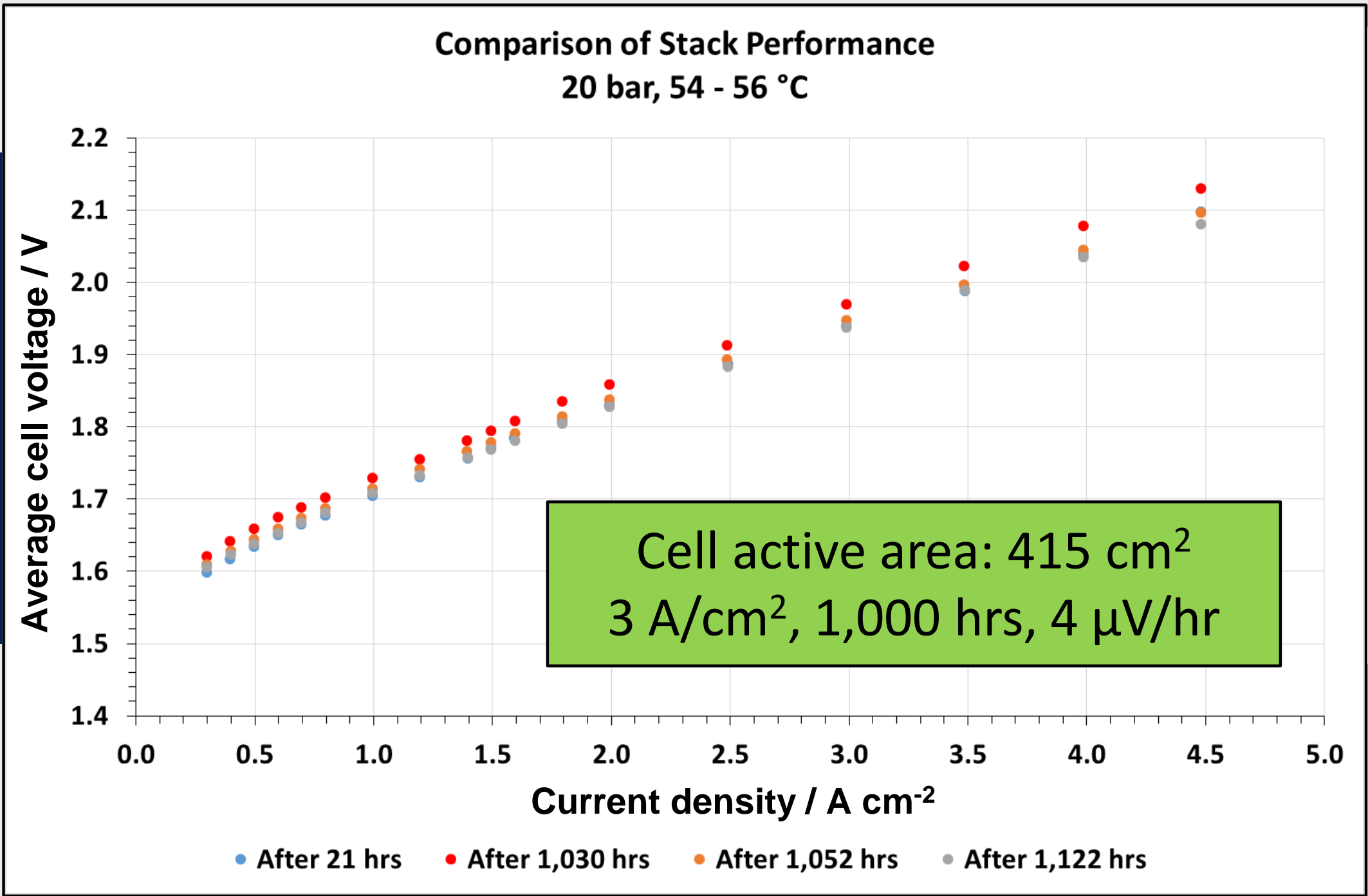
PROJECT START
VALUE
0.55 %/1000 hrs
@ 0.83 A cm⁻²



TARGET
Degradation rate
<0.25 %/1000 hrs

PEM electrolysis
short stack

Parameter	HPEM2GAS	SoA	MAWP 2020 target
Stack degradation %/1000 hrs	0.2	0.25	0.19
Current density A cm ⁻² @ 1.8 V	3	2	2.2
PGM loading mg/W	0.3	0.5-1.5	2.7
Temperature °C	55	-	



The degradation rate increase proportionally with the operating turn-over frequency (TOF) of the anode electrocatalyst



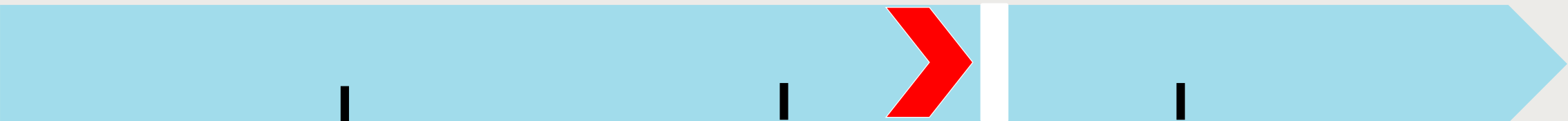
PROJECT PROGRESS/ACTIONS – Operating pressure



Max. operating pressure 50 bar at 3 A cm⁻² and 55 °C

Achievement to-date
% stage of implement.

PROJECT START
VALUE
15 bar
@ 0.83 A cm⁻²



TARGET
Operating
pressure up
to 80 bar

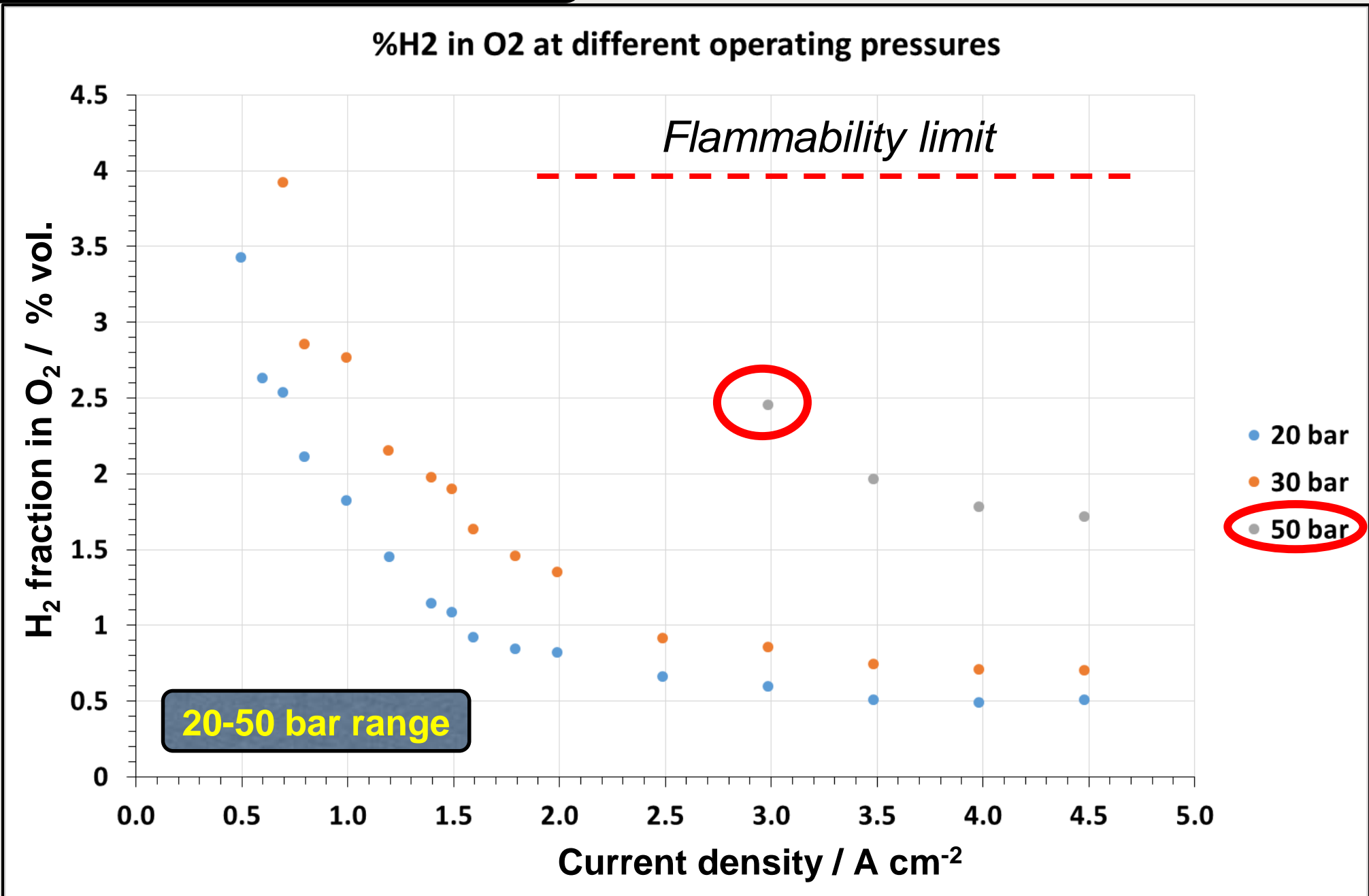
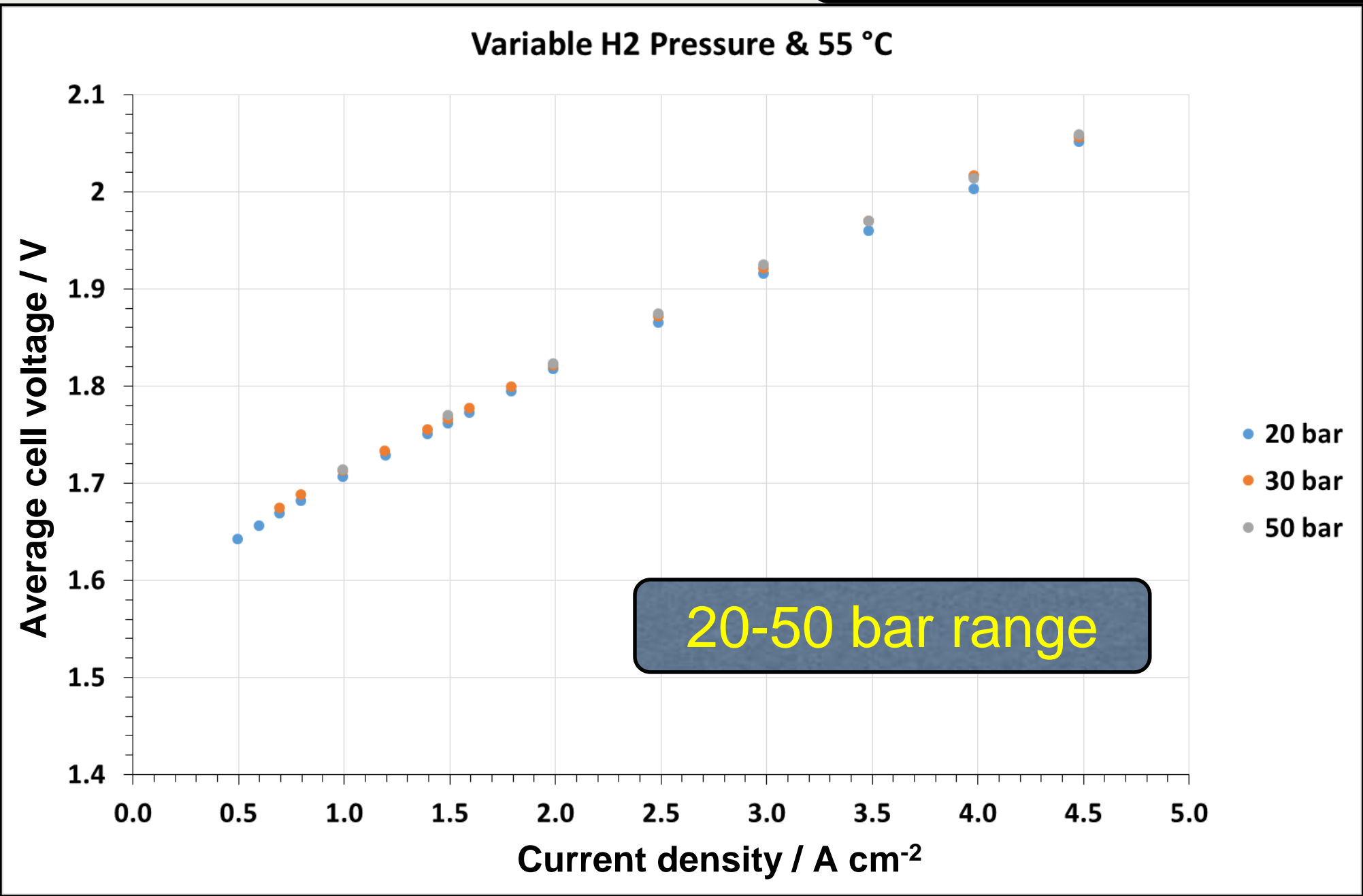
PEM electrolysis
short stack

90 µm thick Aquivion® membranes

Gas cross-over

2.5% H₂ in O₂ @ 3 A/cm²
observed at 50 bar

New strategies:
Recombination catalyst
(not yet implemented
at stack level)



PROJECT SUMMARY

Field testing at Emden (Germany) and follow-up plan



❑ Stadtwerke Emden (SWE) is the local supplier for electricity, water and gas.

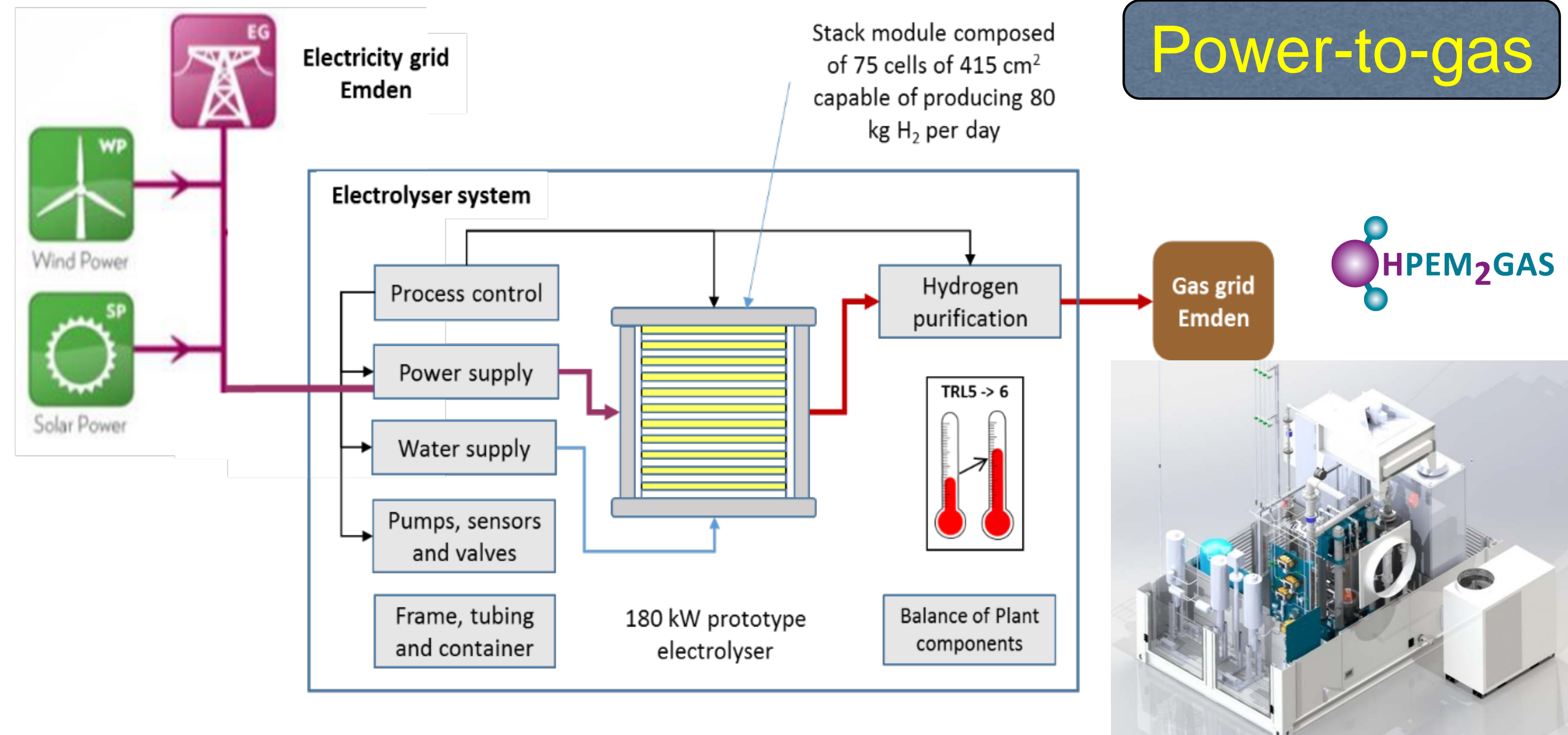
❑ Two wind farms have been built in the city of Emden which provides 117% (240 MWh/y) of the electric energy for homes

✓ Need for utilizing excess wind power;

✓ Need to address the congestion of transmission;

✓ Need to stabilize the electricity grid from frequent fluctuations;

System design, system optimization, prototyping and validation in a field test at Emden



Design and cost calculation for a 10 MW system and market research

Assessment of the CAPEX and OPEX for various system sizes and production capacities

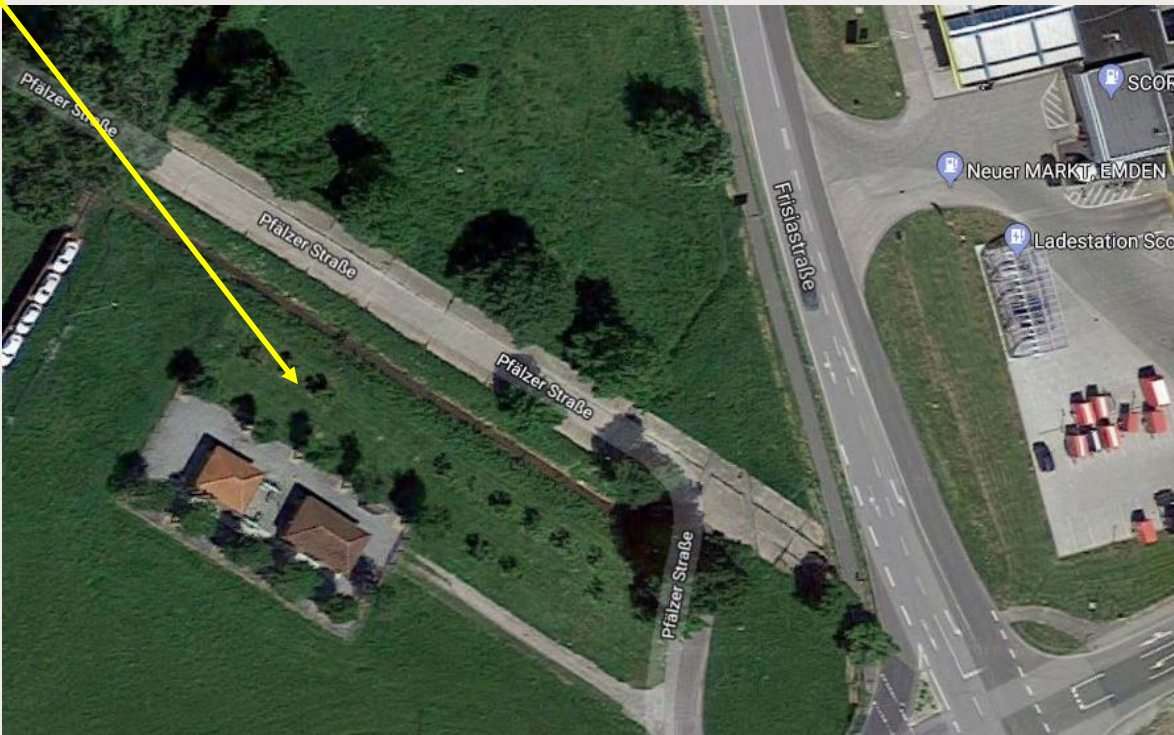
Drafting of an exploitation plan and technology roadmap

Follow-Up plan 8



PROJECT PROGRESS/ACTIONS – Setting-up field testing site

Emden, Germany



Location for the installation of the electrolyzer:
→ Pfälzer Straße, 26725 Emden



A transformation station has been installed to switch from high voltage to low voltage; The ground has been covered with foil and a gravel layer



Gas transfer station

Control station



The pressure is reduced to 10 bar at the electrolysis system before the outlet

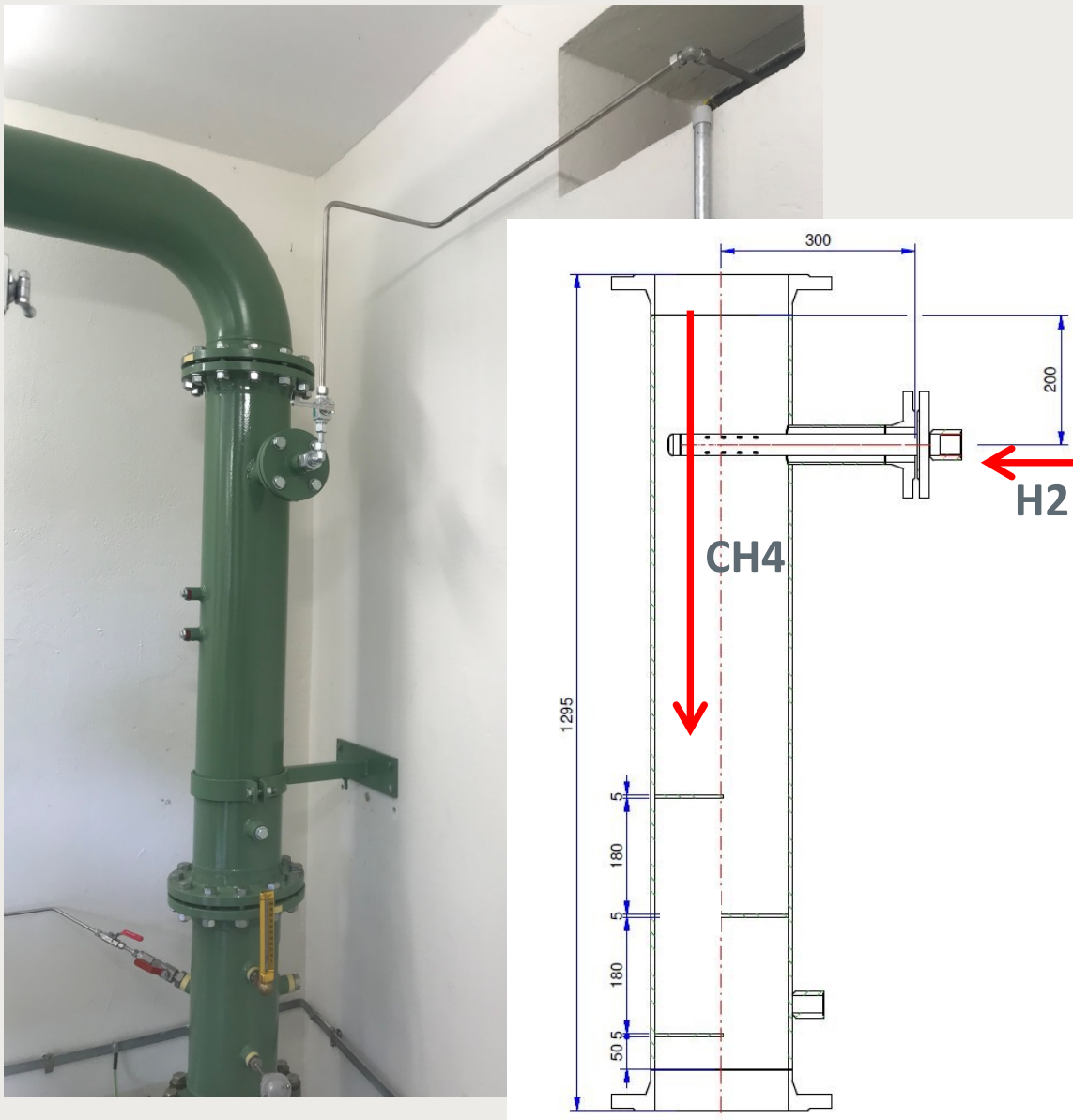


- ✓ After the check, the hydrogen leaves the control station and enters the gas transfer station
- ✓ Above-ground pipeline with a DN12 pipe

Hydrogen is fed into the natural gas grid

Mixer has built-in lamellas, so the gas mixture flow is turbulent

The gas grid is operated at 8.5 bar, the hydrogen is fed in with a slight overpressure of 10 bar

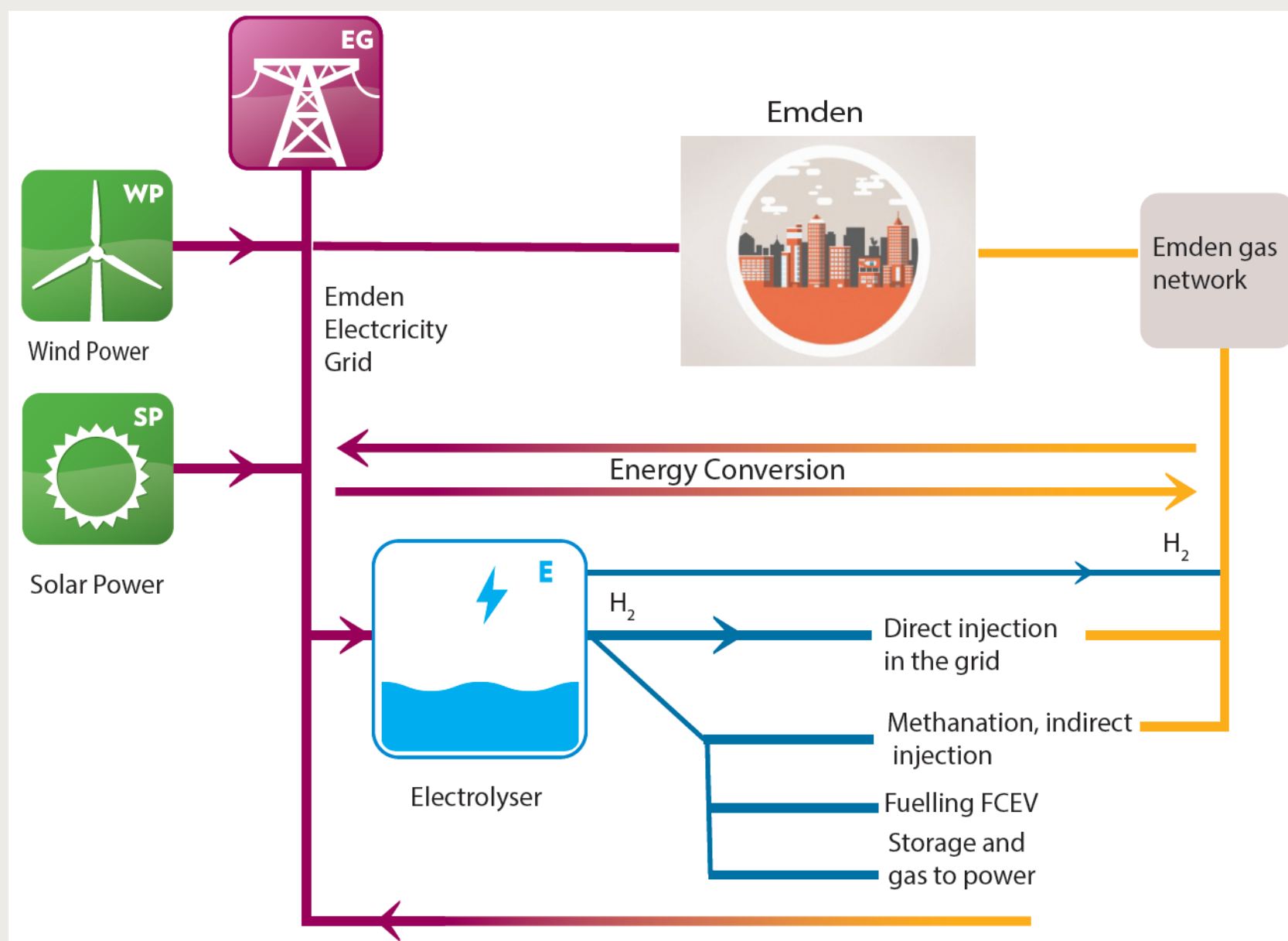


PROJECT PROGRESS/ACTIONS –

Power to gas field testing activities in Emden

Impact:

- Sustainable hydrogen production which can meet an increasing share of the hydrogen demand for energy applications from carbon-free or lean energy sources.
- To carry materials research, technology development and to reduce the total life cycle costs related to present PEM electrolyzers.



Thank you for you kind attention!



Acknowledgement

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